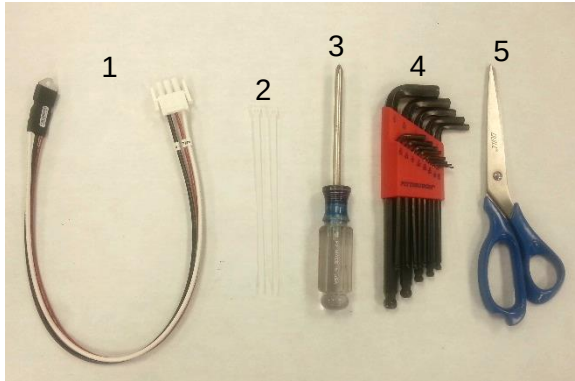


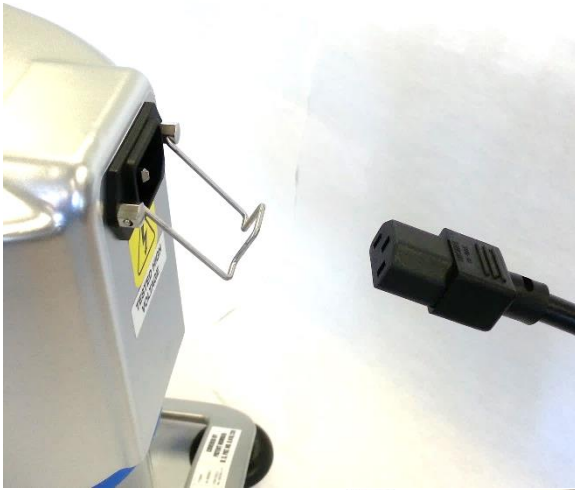


Included Parts:

1. TRIAC with wire leads
2. Zip ties

Required Tools:

3. #2 Phillips Screwdriver
4. Allen Wrenches (3/32" & 9/64")
5. Scissors



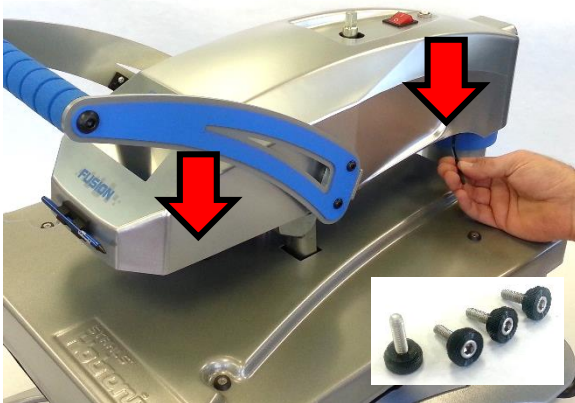
CAUTION: Detach power cord before proceeding



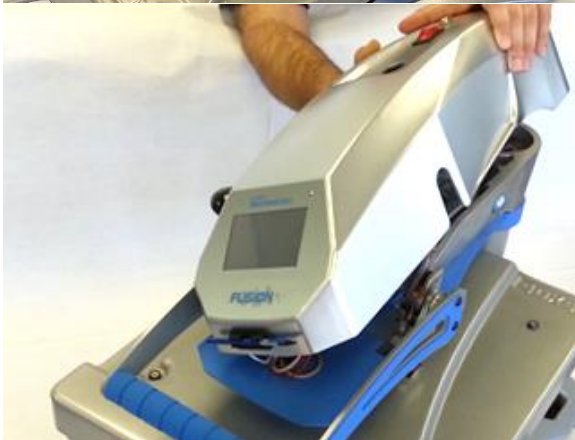
Lower heater but do not lock into place, such that it rests gently on lower platen



Loosen set screw in shaft of pressure adjustment knob and remove knob using 3/32" Allen Wrench



Remove 4 #8-32 x 1/2" Thumb Screws (right 2 shown) from underside of control housing using 9/32" Allen Wrench



Lift off control housing and lay it gently on left side of press